

Date: Wednesday, 6/6/2007 1:54:47 PM
 User: Kim Johnston

Process Sheet

26

Customer	CU-DAR001 Dart Helicopters Services		Drawing Name	DUAL DISSABLING KIT MEDIUM BELL		
Job Number	32793		Part Number	D412738011		
Estimate Number	12327		Drawing Number	N/A		
P.O. Number	:		Project Number	N/A		
This Issue	6/6/2007	S.O. No. :	Drawing Revision	N/A		
Prsht Rev.	NC		Material	:		
First Issue	/ /	Type : MACHINED PARTS	Due Date	6/30/2007	Qty:	2 Um: Each
Previous Run	32611					
Written By	:					
Checked & Approved By	HJD 07.06.07					
Comment	Est Rev.B Removed Manufacturing 06-03-06		JLM			

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	DC	DOCUMENT CONTROL	
Comment: DOCUMENT CONTROL Photocopy bluefile and create labels per PPP D412-738-011 CHG002			
2.0	PACKAGING 1	PACKAGING RESOURCE #1	
Comment: PACKAGING RESOURCE #1 Pick Packing Kit			
3.0	D3368041	Pedal Lock Assembly	
Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s) Pedal Lock Assembly B37180x1 B32806 AS 7/9/20 AS 08/03/04 X2			
4.0	D3393041	Battery Lock Assembly	
Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s) Battery Lock Assembly B37148 AS 08/03/04 X2			
5.0	QC4	INSPECT 100% KITS FOR COMPLETENESS	
Comment: INSPECT 100% KITS FOR COMPLETENESS S 08/03/04 (+2)			
6.0	PACKAGING 1	PACKAGING RESOURCE #1	
Comment: PACKAGING RESOURCE #1 Identify and pack for shipping as per PPP D412-738-011 Location: _____ PPP Rev: Rev A AS 08/03/04 (+2)			
Ensure that keys are attached to D3368-041 and D3393-041			

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 08/03/06
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 6/6/2007 1:54:48 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: DUAL DISSABLING KIT MEDIUM BELL

Job Number: 32793

Part Number: D412738011

Job Number:



Seq. #: Machine Or Operation:

Description :

D3368-041 Key Numbers

D3393-041 Key Numbers

C420A x2

C420A x2

7.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

17/03/08

Job Completion



in 2008/3/06

(2)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 6/6/2007 1:54:47 PM
 User: Kim Johnston

Process Sheet

26

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: DUAL DISSABLING KIT MEDIUM BELL		
Job Number	: 32793			Part Number	: D412738011		
Estimate Number	: 12327			Drawing Number	: N/A		
P.O. Number	:			Project Number	: N/A		
This Issue	: 6/6/2007	S.O. No.	:	Drawing Revision	: N/A		
Prsh Rev.	: NC			Material	:		
First Issue	: / /	Type	: MACHINED PARTS	Due Date	: 6/30/2007	Qty:	2
Previous Run	: 32611			Um:	Each		
Written By	:						
Checked & Approved By	: <i>ADT.06.07</i>						
Comment	: Est Rev:D Removed Manufacturing 06-03-06 JLM						

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	DC	DOCUMENT CONTROL  Comment: DOCUMENT CONTROL Photocopy bluefile and create labels per PPP D412-738-011 CHG002 <i>07.08.11</i>
2.0	PACKAGING 1	PACKAGING RESOURCE #1  Comment: PACKAGING RESOURCE #1 Pick Packing Kit
3.0	D3368041	Pedal Lock Assembly  Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s) Pedal Lock Assembly
4.0	D3393041	Battery Lock Assembly  Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s) Battery Lock Assembly
5.0	QC4	INSPECT 100% KITS FOR COMPLETENESS  Comment: INSPECT 100% KITS FOR COMPLETENESS
6.0	PACKAGING 1	PACKAGING RESOURCE #1  Comment: PACKAGING RESOURCE #1 Identify and pack for shipping as per PPP D412-738-011 Location: _____ PPP Rev: _____

Ensure that keys are attached to D3368-041 and D3393-041

Date: Wednesday, 05/03/2008 11:03:20 AM
 User: Dominique Dube

JOB HISTORY : DETAIL

Job Number	: 32793		Customer	: Dart Helicopters Services	
Estimate Number	: 12327		DWG Name	: DUAL DISSABLING KIT MEDIUM BELL	
Purchase Order #	:		Part Number	: D412738011	
Complete Date	: / / : : AM		DWG Number	: N/A	
				Rev.	: N/A
DUEDATE	ORDERED	DELIVERED			
30/06/2007	2	0			
3.0 D3368041-Pedal Lock Assembly	INVENTORY ITEM				
DATE	EMPLOYEE	TYPE	Qty		COST
04/03/2008	SAUV02: Sauve, Amy	D3368041	1.000		\$273.40
04/03/2008	SAUV02: Sauve, Amy	D3368041	1.000		\$273.40
Subtotal:	QTD:	0 CTD:	2		\$546.80
4.0 D3393041-Battery Lock Assembly	INVENTORY ITEM				
DATE	EMPLOYEE	TYPE	Qty		COST
04/03/2008	SAUV02: Sauve, Amy	D3393041	2.000		\$133.77
Subtotal:	QTD:	0 CTD:	2		\$133.77
		TIME		COST	
	Machine Time:		0.00	\$0.00	
	Labor:		0.00	\$0.00	
	Sub-contract (external Op.):			\$0.00	
	INVENTORY ITEM:			\$680.57	
	SUB-COMPONENT (SUB-JOB):			\$0.00	
Total:					\$680.57
	COST PER UNIT:				\$680.57

* ONE OF THAT BATCH ONLY SHOWS IN ACCPAC